

WORLD OF WATERSPORTS SUP SURF WINDSURF KAYAK

BIC SPORT



Founded in 1979 BIC Sport grew from the family's passion for watersports and expertise in sustainable manufacturing. By the late 1980s BIC Sport was a world leader in windsurf manufacturing, and over the following 20+ years the company utilized their technological manufacturing skills on other passion projects including surf, kayak, junior racing dinghies and most recently, Stand Up Paddleboarding (SUP). BIC's core values of quality, durability and affordability form the foundation of the brand's reputation and has opened the world of watersports to hundreds of thousands of watersports' enthusiasts, thrill-seekers, and those simply happy to spend time out on the water enjoying nature.

End of 2018, BIC Sport left the BIC group and became "Tahe Outdoors France", starting a new chapter in the history of the company based in Vannes (Brittany/France). BIC Sport is now a licensed brand within the Tahe Outdoors Group, that has a strong heritage in the composite manufacture of high quality sea kayaks for the Northern European markets. The Tahe Outdoors Group has kept alive BIC Sport's core values, including the consideration for the environment as a guiding principle of the company's management and manufacturing activities. This commitment has been recognized by the Ecoride organization and other business awards. Expert designers develop each Tahe Outdoors product, the majority of which are made in France, via a manufacturing process that ensures copies of the original design are faithfully reproduced according to the original sample. Tahe Outdoors's exclusive construction methods and materials deliver many years of reliable, high frequency use.

Today, thanks to its acquisition of the BIC Sport Brand, Tahe Outdoors is acknowledged as the pioneer of production surf boards in the highly demanding surf market. It's also a European leader in the Sit-on-Top Kayak market thanks to a range of innovative products which have won numerous design awards. Stand Up Paddling (SUP) is an area of dynamic development for the company and represents more than ever the values of simplicity and accessibility that have made the BIC Sport brand such a long-standing success.

The pages that follow showcase the passion, drive and commitment of Tahe Outdoors to not only build better boards and boats, but also to encourage and inspire an active, environmentally aware lifestyle based on the one thing on which we all depend: WATER.

*All BIC Sport ACE-TEC, TOUGH-TEC & DURA-TEC Boards, Twin-Sheet Kayaks, and the dinghies are made in France, making up over 80% of BIC Sport sales worldwide.



SUSTAINABLE DEVELOPMENT

BIC Sport/Tahe Outdoors has been manufacturing watersport products for nearly 40 years. Long before 'eco-friendly' was a buzzwordwe began developing "clean" manufacturing processes by recycling wherever possible, eliminating gas emissions and conserving energy and water.

From factory to end-of-life, Tahe Outdoors manufacturing takes full consideration of the environment we all share.

Innovation, quality, durability are all key to respecting the environment

Innovation and product quality, whichever one you talk about, are essential factors in respecting the environment. Durable, innovative equipment is used for many seasons and needn't be replaced by "the next big thing". The thousands of youngsters using the Techno 293 OD sail a hundred times more than most windsurfers manage, and never stop having fun, season after season, due to ACE-TEC durability and light weight. The surf schools that have invested in our DURA-TEC boards have done so safe in the knowledge that they will use them for years to come because they're ultra-tough and designed by a big-name shaper, making them less susceptible to the changing fads of what's fashionable or not. Same goes for families and SUP clubs who have decided on one of our TOUGH-TEC boards.

Durable, innovative products: that means fewer units manufactured, less programmed-obsolescence, leading to less pollution and idiotic consumerism of basic materials and energy.

EcoRide Designation

Developed by EuroSIMA Cluster in collaboration with the ADEME, Ecoride is a tool which provides the ability to measure and determine environmental efforts of companies within the boardsports industry. BIC Sport got this recognition thanks to its implementation of an environmental management system for the entire company.





Eco-Design and Environmental Awareness

Low Energy Consumption

Short production cycle
Short infra-red heating cycle

• Low electricity consumption

Resources Conservation

Rejection rate < 2,5 / 1000
 Iv recycled back into the production process

Surplus material systematically recycled back into the production process
 A capacity per mold 5 times greater than standard techniques

No Pollution

Closed circuit cooling of the moulds

No gas emissions

No solvents

100% Recyclable

• The TOUGH-TEC SUP boards, the O'pen Skiff, the kayaks and the dinghies can be entirely crushed and recycled at the end of their life-cycle.

BIC SPORT

Tahe Outdoors France is the proud owner of an industrial tool that is unique in the world, capable of three different manufacturing techniques: thermoforming, thermoforming around a polystyrene core, and blow moulding/blown extrusion. Tahe Outdoors France is the only manufacturer in the world to have these three manufacturing techniques available on one production site. This enables us to produce six different product types with consistency, quality and faithfulness to the original design, every time.

ACE-TEC / TOUGH-TEC

ACE-TEC: Under heat and pressure in aluminum molds we thermoform a durable, impact-resistant skin over fiberglass, epoxy resin and a molded, watertight EPS foam core. The board is then extracted from the mold and sent for finishing.

> Products using this technique: Designated Surf, Windsurf and SUP boards

TOUGH-TEC: Under heat and pressure in aluminum molds we thermoform a durable, impact resistant skin over a molded, watertight EPS foam core. The board is then extracted from the mold and sent for finishing.

> Products using this technique: Designated Windsurf and SUP boards

TST

Hollow Twin Sheet Technology: Two polyethylene sheets (deck and hull) are heat-molded in an aluminum mold then pressure-fused together.

> Products using this technique: Kayaks

DURA-TEC

A tube of extruded (molten) polyethylene is gravity molded and then shaped by being blown against the inner walls of a hollow aluminum mold. Next it's cooled, taken out of the mold and moved to a steel shaper where it is expansionfilled with high density polyurethane foam.

> Products using this technique: DURA-TEC Surfboards

40 YEARS OF **MOLDING EXPERTISE**

Thermoforming around a Polystyrene Core

Key Features:

- Molded, light weight and watertight 15 kg/m³ EPS Foam Core.
- Fiberglass reinforcement for improved stiffness and performance.
- ASA Polymer outer skin for unmatched durability and impact resistance.
- Embossed EVA foam pad for maximum comfort.
- Molded external inserts no penetrations through outer shell and maximum strength.



Key Features:

- Molded, Watertight EPS Foam Core for structural integrity and stiffness.
- Extremely tough outer polyethylene skin for extreme impact resistance.
- Embossed EVA foam pad for maximum comfort.
- Molded external inserts no penetrations through outer shell and maximum strength.



Super Solid Build Quality

Key Features:

• The deck and hull sections are formed and sealed together in one single operation = incredibly durable. The join line is invisible and 100% secure.

• TST is creating a product that is lighter, stronger and smoother finished than rotomoulding.

• Our polyethylene is anti-UV treated and highly resistant to knocks and scratching = exceptional durability.

• Molded external fin inserts = no penetrations through outer shell and maximum strength.

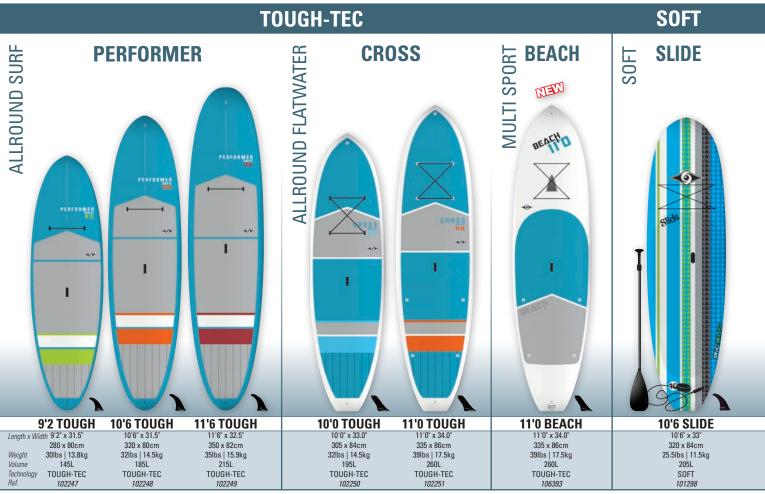
Blow Molding / Blown Extrusion

Key Features:

- Used exclusively for surfboards that are built to last.
- Closed cell PU inner core for structural integrity and board stiffness.
- Strong blow-moulded outer PE skin for ding resistance, long-term durability.
- Molded external fin inserts no penetrations through outer shell and maximum strength.



\equiv BIC SUP 2020 VERVIEW



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SUP AIR

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ACE-TEC

CROSS PERFORMER WING **BEACH** BREEZE ALLROUND FLATWATER **INFLATABLE** NEN REN 6 BEACH **11'0 ADVENTURE** 10'6 11'0 BEACH BREEZE 10'0 FIT 12'0 FISH 12'0" x 35.0" 366 x 89cm 11'0" x 32.0" 335 x 81cm 23lbs | 10.4kg 10'6" | 320cm 34.0" | 86cm 23lbs | 10.4kg 11'0" | 335cm 11'0" x 34.0" 335 x 86cm 10'6" x 33.0 Length x Width 10'0" x 33 0" 29.5" | 75cm 23lbs | 10.4kg 305 x 84cm 320 x 84cm Weight 28lbs | 13.0kg 35lbs | 16.0kg 260L 45lbs | 20.5kg 23lbs | 10.4kg 235L 195L 305L 235L 305L Volume 350L Technology Ref. SUP Air SUP Air 106394 SUP Air ACE-TEC ACE-TEC ACE-TEC SUP Air 102409 102410 102647

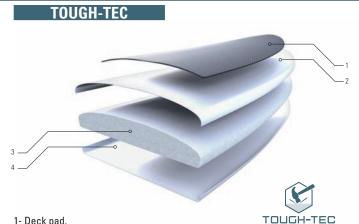
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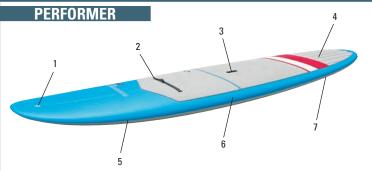
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TECHNOLOGY



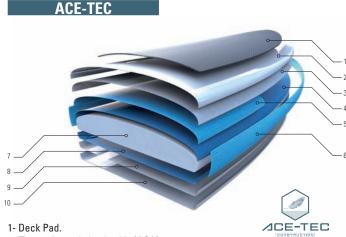
- 1- Deck pad.
- 2- Rugged Polyethylene Outer Shell.
- 3- Molded, Watertight EPS Foam Core.
- 4- Polyethylene outer shell.

KEY FEATURES



- 1- High load strength molded-in attachment points = securing sports camera or T-Grip carry handles as well as for nose/tail line for transport.
- 2- High load strength molded-in attachment points = securing deck bungee and accessories.
- 3- Ergo-Grip carry handle = ease of transport and loading.
- 4- Embossed traction pad = comfort and grip.
- 5- Integrated rail guard = added durability.
- 6- Moderate rocker profile = flat water glide and wave surfing performance.
- 7- Tapered rails = surfing performance.

CROSS



- 2- Thermoformed plastic skin (ASA).
- 3- 50g/m² Fiberglass wrap.
- 4- 200g/m² Woven Fiberglass.
- 5- 200g/m² Woven Fiberglass Reinforcement Patch in standing area.
- 6 -200g/m² Woven Fiberglass Rail Reinforcement.
- 7- Molded, Watertight EPS Foam Core.
- 8- 200g/m² Woven Fiberglass.
- 9- 50g/m² Fiberglass wrap.

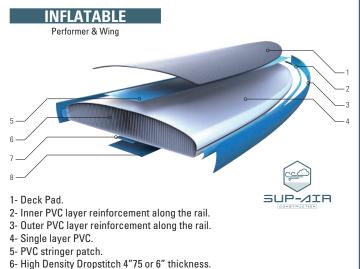
7- Bottom stringer. 8- PVC stringer patch.

- 10- Thermoformed plastic skin (ASA).

- 1- High load strength molded-in attachment points = securing sports camera or T-Grip carry handles as well as for nose/tail line for transport.
- 2- High load strength molded-in attachment points = securing deck bungee and accessories.
- 3- Full-Length embossed traction pad = comfort and grip.
- 4- Ergo-Grip carry handle = ease of transport and loading.
- 5- Keeled nose = improves tracking and glide.

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- 6- Integrated rail guard = added durability.
- 7- Flat deck area = maximum use of entire board for yoga, fitness, pets, kids, fishing, sunbathing, etc.
- 8- Full volume rails = added stability and a dry ride.





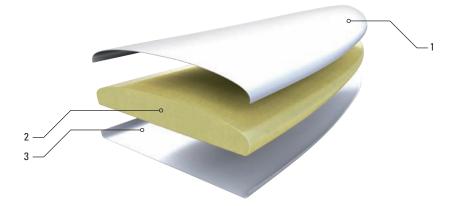
- 1- Deck rigging = gear stowage.
- 2- Neoprene carry handles, front, rear and center = easy transport.
- 3- Tail inflation point = easy packing by rolling from the nose.
- 4- Dyneema Stringer, top and bottom = maximum stiffness and controlled rocker profile.
- 5- Single Layer construction, top and bottom = lightweight and improved finish.
- 6- Double Layer rail construction = maximum durability.

DURA-TEC

KEY FEATURES:

- Used exclusively for BIC Surf = surfboards that are built to last.
- Closed cell PU inner core = structural integrity and board stiffness.
- Strong blow-moulded outer PE skin = ding resistance, long-term durability.
- Molded external fin inserts = no penetrations through outer shell and maximum strength.





G-BOARDS

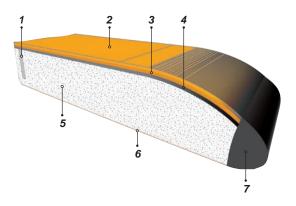
Polyethylene outer shell.
 Polyurethane foam inner core.
 Polyethylene outer shell.

KEY FEATURES:

- Premium quality design and construction = Excellent mid to long term investment.
- High quality closed-cell foam = very long life expectancy, ideal board for intensive use in surf schools.
- Slick coated high protection hull, EVA reinforced rails = great glide plus high resistance to knocks and scratching.
- Flexible, high quality G-Boards fins = performance and safety.



- Twin composite reinforced stringers.
 2mm EVA deck.
- 3- 3mm Polyethylene closed cell foam.
- 4- 0.6mm Highly durable slick skin.
- 5- Polyethylene closed cell foam core.
- 6- 0.6mm Highly durable slick skin.
- 7- 20mm Highly durable EVA bumper rails.



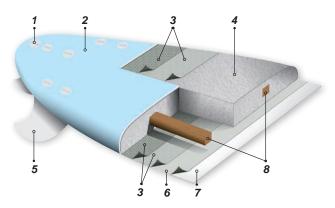
PAINT

KEY FEATURES:

- Fiberglass & epoxy reinforced core = durability and enhanced product lifetime.
- Soft IXPE foam top/rails and soft fins = comfort and user-friendly performance.
- Durable protective deck layer = protects graphics.
- Soft, user-friendly fins with performance shapes = safety and performance.



- 2- Soft deck and rails
- 3- 2 x 6oz Fiberglass layers + epoxy
- 4- EPS foam core
- 5- Soft plastic fins
- 6- Soft foam layer
- 7- Hard slick bottom
- 8- Wood or composite stringers







ACCESSORIES

SUP FINS



FCS II CONNECT **Dolphin 10"** *102317*



FCS II CONNECT Touring 9" 102318



FCS II CONNECT Dolphin 8" 31679



FCS II CONNECT Dolphin 9" Soft 31681



FCS M-5 Fin Glass Fex Set *31759*

SURF FINS



FCS II CONNECT

Dolphin 8"

31679

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FCS II CONNECT Dolphin 9" Soft 31681



FCS M-5 Thruster 53615



FCS G-L Side 53616



FCS M-5 Soft Thruster 31624

SURF SOFTBOARDS FINS (PAINT & G-BOARDS)



G5 Softboard Fin + Screws 101217

9 ft (ref: 101376)



Softboard Fin Screw set (x6) 101219

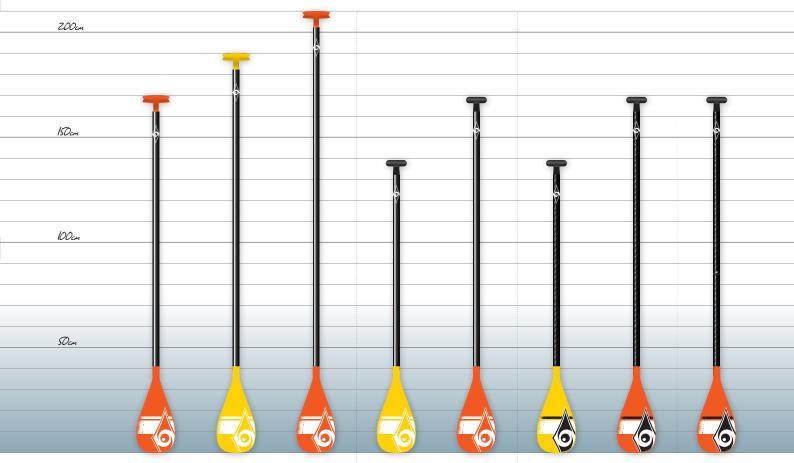




Calf Strap / Allround Flatwater 101378

PADDLES

BIC SUP paddles are designed, tested and built for performance, durability and versatility in a wide range of conditions.



SWAN SLIM ALU

SWAN SLIM ALU LL

SWAN SLIM FP LL

		170	190	210	135-175	165-205	135-175	165-205	165-205 Travel
SHAFT	Material	Alu	Alu	Alu	Alu	Alu	30	0% Carbon-Fibergla	iss
	Length	67" 170cm	75" 190cm	83" 210cm	53-69" 135-175cm	65-81" 165-205cm	53-69" 135-175cm	65-81" 165-205cm	65-81" 165-205cm
	Adj. System	Fixed	Fixed	Fixed	LeverLock™	LeverLock™	LeverLock™	LeverLock™	LeverLock™
BLADE	Material	Fibrylon	Fibrylon	Fibrylon	Fibrylon	Fibrylon	Fibrylon	Fibrylon	Fibrylon
	Size	Std	Std	Std	Std	Std	Std	Std	Std
	Blade Angle	2.7°	2.7°	2.7°	2.7°	2.7°	2.7°	2.7°	2.7°
	Area	85"² 547cm²	85"² 547cm²	85"² 547cm²	85" ² 547cm ²	85"² 547cm²	85"² 547cm²	85"² 547cm²	85"² 547cm²
	Length	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm	16.75" 42.5cm
	Width	8.00" 20cm	8.00" 20cm	8.00" 20cm	8.00" 20cm	8.00" 20cm	8.00" 20cm	8.00" 20cm	8.00" 20cm
WEIGH	T	1.8lbs 820g	1.8lbs 820g	1.8lbs 820g	1.9lbs 870g	1.9lbs 870g	1.9lbs 870g	1.9lbs 870g	2.0lbs 920g
Ref.		105392	105393	105394	105395	105396	105397	105398	105399

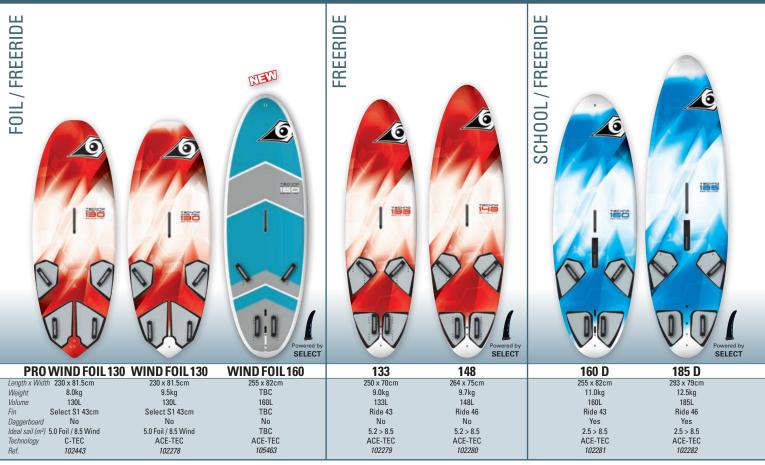


LEVERLOCK[™] Adjustment System

This system gives the feel and performance of a fixed-length paddle with the versatility and convenience of an adjustable. Featuring an infinite adjustment range, no clunky adjustment mechanism to get in the way and no parts to lose. Made of rugged polycarbonate, fiberglass and stainless steel for maximum durability and performance. Featured on all LL paddles.

BIC WINDSURF 2020 OVERVIEW TECHNO - RED LINE

TECHNO - BLUE LINE



BEACH

SUP WIND



TECHNOLOGY

ACE-TEC

- 2- Thermoformed plastic skin (ASA).
- 3- 50g/m² Fiberglass wrap.
- 4- 200g/m² Woven Fiberglass.
- 5- 200g/m² Woven Fiberglass Reinforcement Patch in standing area.
- 6 -200g/m² Woven Fiberglass Rail Reinforcement.
- 7- Molded, Watertight EPS Foam Core.
- 8- 200g/m² Woven Fiberglass.
- 9- 50g/m² Fiberglass wrap.
- 10- Thermoformed plastic skin (ASA).



1- Deck pad.

- 2- Rugged Polyethylene Outer Shell.
- 3- Molded, Watertight EPS Foam Core.
- 4- Polyethylene outer shell.



TOUGH-TEC

- 1- Mast : 85 cm, hollow structure, high level of rigidity, light weight comparable to a solid-section mast, bus very much lighter weight.
- 2- Fuselage : the fuselage is solid, single section 100% carbon fibre. Rock-solid connection to the front wing and rear stabilizer without risk of deforming.
- 3- Front wing section : wide "gull-wing" shape, giving a large lift-surface. Powerful, fast and easy.

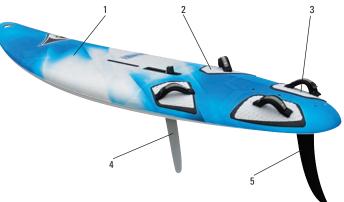
KEY FEATURES



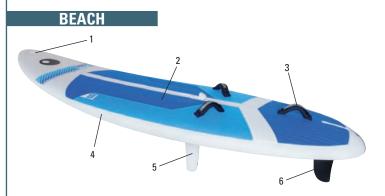
5- Select S1 fin : Prepreg technology = high quality, high performance, smooth & fast!

<u>TECHNO</u>

TECHNO WIND FOIL



- 1- ASA and fibreglass composite skin = rigidity, light weight and strength.
- 2- Grooved, EVA foam foot pad = anti-slip and ride comfort.
- 3- Multiple foot-strap positions, centre, forward and rear = big range of settings to suit intermediate and advanced riders.
- 4- 100 % retractable daggerboard = easy to action, in or out, helps enormously for getting back to land in an off-shore wind.
- 5- Select pre-preg fibreglass fin = high quality for high performance.



- 1- Ergonomically designed carry handle = easy carrying.
- 2- Wide, embossed, EVA foam foot pad = long-lasting anti-slip grip. Comfortable ride with good shock-absorption.
- 3- Multiple foot-strap positions at centre and forward of centre = easy progression to funboard riding and easy jibing.
- 4- PE skin around a polystyrene core = high knock-resistance, no dents, long life.
- 5- 100% retractable daggerboard =easy to action, up or down,
- helps enormously with sailing upwind and getting back to your starting point.
 6- Wide, shallow fin = efficient light wind performance, allows you to get going in shallow water.



NOVA

The Nova rig is ideal for «leisure» sailing on flat water. Its characteristics : simplicity, light weight and strength, a perfect fit for our existing Nova range. It allows you to learn the basics, then improve your skill level effortlessly and without having to worry about having the right equipment. The Nova 6.0 SUP Wind rig package is ideally suited for flatwater cruising on the SUP Wind boards for maximum fun in light to moderate winds. A new set of Nova quality rigs has been designed especially for children (2.5 / 3.0 / 3.5 m²).



NOVA

	2.5m ²	3.0m ²	3.5m ²	4.0m ²	4.5m ²	5.0m ²	5.5m ²	6.0m ² SUP
Luff	280	315	370	337	375	398	422	448
Boom	140	150	140	160	170	170	190	190
Ext.	0	0	0	0	0	0	0	18
Mast	N Kid	N Kid	N Kid	N 350	N 400	N 400	N 430	N 430
Booms	N Kid	N Kid	N Kid	N 160	N 170	N 170	N 190	N 190
Battens	2	2 + 1/2	4	3	4	4	4	2 + 2½
Cams	0	0	0	0	0	0	0	0
Vario top	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Program	Beginner	Beginner	Beginner	Beginner	Beginner	Beginner	Beginner	Beginner
Material	Dacron	Dacron	Dacron	Dacron	Dacron	Dacron	Dacron	Dacron
Ref.	102097	102098	102099	100351	100352	100353	100354	100355

ACCESSORIES MASTS



- An excellent price to performance ratio.
- · Constant curve offers ideal performance in BIC Windsurf sails,
- but also good performance in other brand sails also.
- Construction: Filament winding.

Nova, Epoxy, 350 / 400 / 430 cm

BOOMS



BIC Sport Booms: Aluminium booms with an excellent price to performance ratio.

Nova 160: fixed length and 28 mm diameter Nova 170: fixed length and 28 mm diameter Nova 190: fixed length and 30 mm diameter

MAST EXTENSIONS & BASES



- Durable mast bases designed for regular use.
- Large button + large stainless steel pulleys for ease-of-use.
- Extensions allow you to set your sail at 2cm intervals.
- Different combinations allow for 0cm, 32cm or 46cm of extension.
- Mast foot, tendon and joint.

HARNESS LINE



- Vario adjustment from 24-30cm.
- Quick attachment system makes it possible to mount the harness lines without breaking down the boom.

UPHAUL



- Allows you to pull the sail out of the water when learning or in light winds.
- Elastic keeps the uphaul out of the way when sailing.



BIC Sport exports to over 90 countries worldwide

Algeria Andorra Antigua and Barbuda Argentina Āruba Australia Austria **Republic of Belarus** Belgium Belize Benin Bermuda Brazil Bulgaria Canada Chile China Colombia Croatia Cyprus

Czech Republic Denmark Djibouti Dominican Republic Egypt Estonia Finland France French Guiana French Polynesia Germany Greece Guadeloupe Hong-Kong Hungary India Indonesia Iran Ireland Israel

Italy Japan Jordan Kazakhstan Kuwait Latvia Lebanon Libya , Lithuania Luxembourg Madagascar Malaysia Maldives Malta Martinique Mauritania Mauritius Mayotte Mexico Monaco



Montenegro Morocco New Caledonia New Zealand Nigeria Norway Oman Panama Peru Philippines Poland Portugal Republic of Korea Republic of Macedonia Reunion Romania Russia Senegal Serbia Seychelles

Singapour Slovakia Slovenia South Africa Spain Sri Lanka Sweden Switzerland Taiwan Thailand The Netherlands Tunisia Turkey Ukraine United Arab Emirates United Kingdom **United States** Uruguay Venezuela Viet Nam